

(Department of Pharmaceuticals, Ministry of Chemicals and Fertilizers, Govt. of India)

Item Description: Field Emission Scanning Electron Microscope with Energy Dispersive Spectroscope (FESEM-EDS)

Reference No: NIPER-G/177/EQP/FESEM- EDS/2020-21 dated:04.03.2021

With reference to the tender enquiry No: NIPER-G/177/EQP/FESEM- EDS/2020-21 dated:04.03.2021NIPER-G has been invited open tender enquiry for the procurement of HPLC with Detectors. The following point has been discussed during the pre-bid meeting held on 09.03.2021 and the necessary amendment has been made in the tender document. Bidders are here by requested to quote the bids accordingly.

# <u>Technical Specification of High-Resolution Field Emission Scanning Electron Microscope with Energy Dispersive Spectroscope (FESEM-EDS)</u>

Item	Original Specifications	Amended Specifications
Electron Gun:	Highly stable Schottky Field Emitter. A battery back-up power supply should be standard in addition to normal external UPS to eliminate the need for gun bake-out and realignment. Emitter should be guaranteed for 3 -5 years.	Highly stable Schottky Field Emitter. A battery back-up power supply should be standard in addition to normal external UPS to eliminate the need for gun bake-out and realignment. Emitter should be guaranteed for 5 years.
Resolution:	1nm or better at 15KV and 2nm or better at 1KV (should be demonstrated during the installation using appropriate standards)	0.8nm or better at 15/20KV and 1.3 nm or better at 1KV (should be demonstrated during the installation using appropriate standards)
Magnification:	x20 to x1000,000 with the facility to enter desired magnification	No Change
Accelerating Voltage:	20 v or less to 30KV or more on higher side: Should be controlled through software	No Change
Chamber:	Large chamber with at least 10 ports or facilitate future expansion.  Specimen exchange through Draw-out mechanism  Chamber camera must be provided. Chamber Camera should display both color images to be checked with visible light and monochrome images to be checked with an IR light source.  Chamber should be large enough to accommodate the wide variety of samples without any damage to the sample. (at least 200 mm diameter and 100mm height).  The chamber must also be capable of accommodating multiple EDS detectors simultaneously and accommodating EDS, WDS, and EBSD simultaneously. The EDS and EBSD detectors should be co planar. The stage tilt should be perpendicular to the dedicated EBSD port. The chamber must have dedicated fully focused inclined WDS Port.	Large chamber with at least 10 ports or facilitate future expansion. Specimen exchange through Draw-out mechanism Chamber camera must be provided. Chamber Camera should display both color images to be checked with visible light and monochrome images to be checked with an IR light source. Chamber should be large enough to accommodate the wide variety of samples without any damage to the sample. (at least 170 mm diameter and 45 mm height or better). The chamber must also be capable of accommodating multiple EDS detectors simultaneously and accommodating EDS, WDS, and EBSD simultaneously. The EDS and EBSD detectors should be co planar. The stage tilt should be perpendicular to the dedicated EBSD port. The chamber must have dedicated inclined WDS Port.
Stage:	5 axis motorized stage with motorized and include computer eucentric rotation stage movements equivalent to or better than X= 130 mm or more; Y= 130 mm or more; Z= 50 mm or more	5 axis motorized eucentric stage with computer control movements equivalent to or better than X= 100 mm or more; Y= 100 mm or more; Z= 50 mm or more  Tilt = -5 to 70°; R=360°
	Tilt = -5 - 70°; R=360° The stage automation system should be	The stage automation system should be controlled through mouse control,



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	controlled through mouse control, programmable trackball and magnification linked touch pad and allow the following functions:  a. Computer eucentric rotation b. Continuous movement with the speed linked to magnification. c. Click centre and zoom d. Stage return to location of any stored image	programmable trackball and magnification linked touch pad and allow the following functions:  a. Computer eucentric rotation b. Continuous movement with the speed linked to magnification. c. Click centre and zoom d. Stage return to location of any stored image
<b>Probe Current:</b>	1 pA up to 100nA	1 pA up to 100nA or better
Detectors:	Standard detectors must include  a. Chamber secondary electron detector (SEI) detector  b. Solid state Back Scattered Electron detector (BSED)  c. In-lens SEI detector for high resolution imaging in high vacuum.  d. Specimen current detector can be quoted as optional item	Standard detectors must include  a. Chamber secondary electron detector (SEI) detector  b. Solid state Back Scattered Electron detector (BSED)  c. In-lens SEI and BSE detector for high resolution imaging in high vacuum with energy filters.  d. Low vacuum secondary electron detector  e. Specimen current detector can be quoted as optional item
User Interface:	keyboard, mouse, control panel with multifunction for control and adjustment of frequently used SEM parameters, Manual joystick control for stage axis. The microscope should employ an auto-alignment correcting procedure that automatically presents all the lens parameters for ultimate imaging and analytical performance. By pressing an AUTO button, the user should be able to auto-focus, auto-stigmata and automatically adjust the brightness/contrast ratio of the image.	No change
Electron Optics:	Beam deceleration technology or equivalent for high resolution imaging at low KV.	The system should have lens design of combination of Electromagnetic & Electrostatic lenses technology or Super Hybrid Lens design or equivalent lens design technology.  The system should be able to achieve high resolution imaging of magnetic materials like quantum dots etc. even with shorter working distances. The offered system's lenses must be water cooled in nature.
Display and Image processing system:	2nos of 24 inch HD LCD/LED monitors for FESEM Live conditions of operating parameters, holder graphics and airlock status are visible on GUI. •Parallel detection, processing and display up to 4 channels is possible. Software should be compatible of automatic generation of report in MS-Office or equivalent platform which should be provided. All the operating conditions should be stored.	No Change



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	Annotations should present on the saved images.	
Vacuum System:  Essential	Fully automatic and controlled by software Suitable vacuum system having ion pump, turbo pump and rotary pump and variable pressure. Values should be visible on the UI on system.  a. Electrostatic beam blanker unit with	Fully automatic and controlled by software Suitable vacuum system having ion pump, turbo pump and rotary pump and variable pressure of 50 pascals or better with control from software.  Values should be visible on the UI on system.  a. Vendors should quote for critical
Accessories:	electronics b. Chiller c. Compressor d. Conducting carbon tapes double sided – 5nos e. Specimen stabs – 100 nos f. Multple specimen stab – 2nos g. EDS: LN2 free SDD detector with 30 mm2 crystal area and 129eV resolution or better. The EDS should be capable of selective element mapping, line scan, selected area analysis, quantitative analysis, qualitative analysis, qualitative analysis. Phase mapping and drift correction should be provided. h. Sputter coater for gold and platinum along with required accessories and coating material should be provided. i. Online UPS, 10KVA with 1hr backup should be provided j. Nitrogen cylinder and other gas cylinder as per the requirements k. Computers with latest OS and necessary software and 1TB or more storage capacity, 8 Gb RAM for smooth handling of the system software, CD reader and write option for taking the necessary data. l. Colour laser printer	point dryer  b. Chiller  c. Compressor  d. Conducting carbon tapes double sided – 5nos  e. Specimen stabs – 100 nos  f. Multple specimen stab – 2nos  g. EDS: LN2 free SDD detector with 30 mm2 crystal area and 129eV resolution or better. The EDS should be capable of selective element mapping, line scan, selected area analysis, quantitative analysis, qualitative analysis, qualitative analysis, multipoint analysis. Phase mapping and drift correction should be provided.  h. Sputter coater for gold and platinum with built-in display for sputtering time and sputtering thickness and with required accessories and coating material should be provided.  i. Online UPS, 10KVA with 1hr backup should be provided  j. Nitrogen cylinder (2 Nos) and argon cylinders (2 Nos) as per the requirements  k. Computers with latest OS and necessary software and 1TB or more storage capacity, 8 Gb RAM for smooth handling of the system software, CD reader and write option for taking the necessary data.  l. Colour laser printer



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Optional	A. Integrated WDS-4 crystal fully A. Integrated WDS-4 crystal with set o
Accessories	focused with set of standards.  A. Integrated wbs-4 crystal with set of standards.  standards.
Accessories	B. Peltier stage with temperature limit of B. Peltier stage with temperature limit of
	-25C to 50C -25C to 50C
	C. Necessary standards, switch box etc  C. Necessary standards, switch box etc
	D. Cathodoluminescence imaging D. Cathodoluminescence imaging
	module.  module.  module.
	E. Two micromanipulators with probes   E. Two micromanipulators with probes
	for current-voltage (I-V) for current-voltage (I-V
	measurements in nanoscale. measurements in nanoscale.
	F. Vendors are requested to coat for F. Vendors are requested to coat for
	glow discharge system separately. glow discharge system separately.
	G. Sample preparation accessories also G. Standard Sample preparation
	need to be quoted. accessories also need to be quoted.
	H. Vendors should quote for critical point H. Electrostatic beam blanker unit with
	dryer electronics
	I. Vendors are required to quote for cryo
	in stage raman spectroscopy and the I. Vendors are required to quote for cryo
	quoted instrument should have the in stage raman spectroscopy (630 o
	facility for future upgradation. 780 nm) and the quoted instrumen
	should have the facility for future
	upgradation.
General:	FESEM quoted must be complete in all respect   FESEM quoted must be complete in all respect
	with state of art technology. It should have the with state of art technology. It should have the
	capability of imaging thin films, polymers, ceramics semiconductors and magnetic ceramics semiconductors and magnetic
	ceramics semiconductors and magnetic specimen at high magnification. FESEM specimen at high magnification. FESEM
	should have suitable technology for optimum   should have suitable technology for optimum
	performance of all the detectors particularly In-
	lens SEI. lens SEI and In-lense BSED.
	The quoted model should be latest version or
	series and support in all respect for future
	upgradation.

Note:

There is no change in general terms and conditions mentioned earlier.

Sd/-

Stores and Purchase officer

Sd/-

Registrar In charge